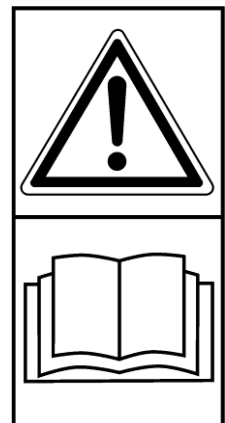
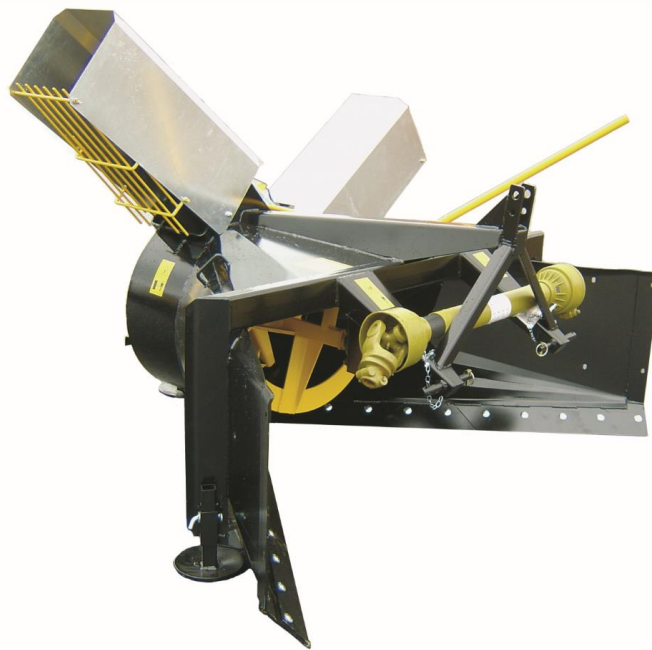




Instructions for Use and Maintenance

Snowblower 225/2



Note!
Read instructions before use



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SAFETY SYMBOLS

Note! In this instruction manual this warning symbol is used to call attention to safety instructions that you, your employees or any other persons that may come in contact with the machine must read and understand. Neglecting these instructions can cause serious damage, injuries and even death.

This symbol means:



**WARNING!
CAUTION!
YOUR SAFETY IS
ENDANGERED!**

Words of warning

Pay attention to the words WARNING! and NOTE! (NOTICE!) in safety texts. The words have been chosen according to the following principles:



Warning!

This sign is used to identify potential hazardous situations that, if not avoided, can lead to serious injury or even death. These include situations that may occur when safety equipment and/or safety shields are removed. The words of warning can also be used to warn about dangerous usage.



Note!

Failure to observe this warning could result in light personal injuries. The sign is also used to indicate that disregarding of these instructions may cause damage to the machine.

Dear customer,

We congratulate you to your choice of a TREJON OPTIMAL product that offers quality and performance with reliable service.

By reading the manual and following its recommendations you will ensure a long and effective use of the machine.

We have produced this manual for you to get a good understanding of machine functions and to know which safety and maintenance instructions to follow when working with it.

If any question should arise when using the machine or when reading this manual, you are welcome to contact us for further information.

TREJON AB
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SE-911 35 Vännäsby
Sweden

Tel: + 46 (0)935 39 900

Email: info@trejon.se

Website: www.trejon.se

Delivery checklist:



Check for transport damages. Inform the transport company	
Check the equipment thoroughly and make sure that all packing material has been removed. Dispose packing material in an environmentally friendly way.	
Check that the delivery is complete according to the order/delivery note.	
Check that the PTO-shaft with shear bolt 2920Nm is included and has the correct length.	
Check that the machine is lubricated, lubricating grease NLGI 2, see section 4.2.	
Go through and, with the help of the manual, explain start up, use and maintenance of the equipment and its accessories to the customer.	
Perform a test run.	
Manual handed over to the customer.	
Fill out the guarantee certificate together with the customer and register at trejon.se . It is attached to this manual and as a copy on the last page.	

Fill out the serial number of the machine to the right.	S/N:
---	------

1 Introduction

1.1 Foreword

Thank you for choosing this TREJON OPTIMAL snow blower. We have concentrated our efforts in order to develop a powerful machine that will operate for many years. However, the working life of the machine does not only depend on us but also on you. We have compiled this instruction manual in order to facilitate the use of the machine and describe proper maintenance procedures. Read these instructions carefully. Contact the retailer where you purchased the machine whenever you want to order repair parts or need any other assistance. Your retailer is your service partner. When you are ordering spare parts, make sure you know the model, type and serial number of the machine. See the plate on the chassis.

1.2 Description

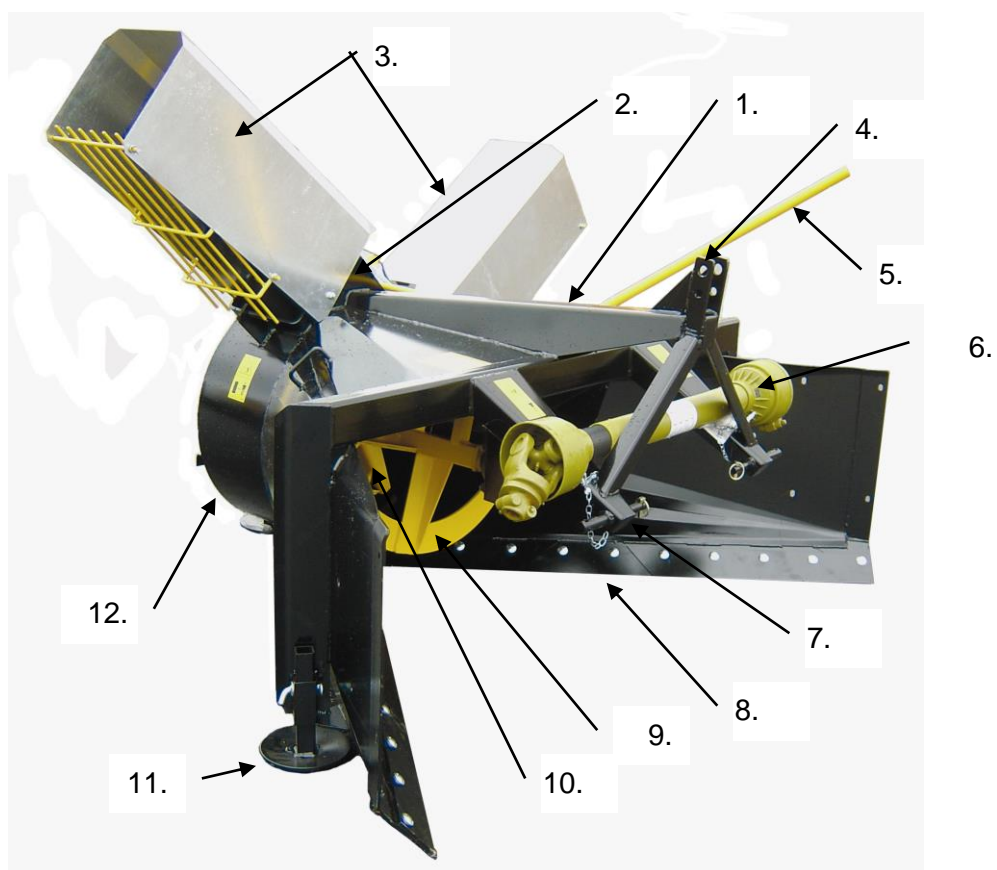
The machine is designed to clear snow from level ground areas such as roads and parking lots. The snow blower is designed for mounting at the rear of the tractor using a three point linkage Cat. II. The machine is powered with 540 rpm by the PTO of the tractor.

1.3 Operation modes

The machine works in three steps, 1- Break-up and feeding in with self-cleaning feed screw with cutting action, 2- Transport of the snow to the ejecting rotor, 3-The ejecting rotor powerfully throws out the snow through the ejector tube. It is possible to change through which tube the snow is transported by means of flaps mounted inside each tube. The snowblower can also be used with both flaps open.

1.4 Detailed description

1	Chassis
2	Flap, one in each tube
3	Ejector tubes, 2 pcs.
4	Bracket for top link tie-rod
5	Control lever for adjusting flaps
6	PTO-shaft
7	Attachment for lifting jib
8	Liner
9	Feeding auger
10	Ejecting rotor
11	Support foot, right and left
12	Rotor housing



1.5 Technical data

Specifications / Version	225/2
Working width, mm	2250
Working height, mm	750
Cutting auger, units	1
Cutting auger, Ø mm	600
Ejecting rotor, Ø mm	680
Recommended tractor power (hp)	35-85
Flap control, type	Mechanical
Weight, basic unit (kg)	405
PTO operational rpm	540
Input PTO-shaft	1-3/8" Z6
Attachment to tractor	3-point, Cat. II
Mounting variants	T-540

Due to continuous product development, any data is subject to change without prior notice.

T=Towed 540rpm

2 Safety instructions



2.1 Safety regulations

Read operator's manual. All drivers of the machine must read and understand the complete content in this operator's manual, to guarantee there is no doubt concerning operation before using the machine for the first time. If you have any doubts, contact your Trejon dealer for advice.

It is forbidden to use the machine if the user do not know the risk factors during operation, and do not know how to act in an emergency situation.

Read, comply and understand the meaning of all safety-, use-, warning- and position signs on the machine and in the operator's manual.

Situations can occur using this equipment, which can not be prevented by its construction or mechanical parts.

Unfortunately, our efforts to provide a safe machine can be ineffective due to human carelessness. Accident prevention are therefore dependent upon the awareness, concern, prudence and proper training of personnel involved in the operation, transport, maintenance and storage of the equipment.

Allow only properly trained personnel to operate the machine.

The machine is intended only for outdoor use.

Operation Learn how the machine operates and how to use the controls properly before operating the machine.

Connecting the machine Connect the machine correctly; do not stand behind the tractor during coupling.

Make sure that the machine is properly mounted, adjusted and in good operating condition.

Secure the working area Unauthorized persons, particularly children, are not allowed near the machine while it is running or is being repaired.

Pay attention to the risk for injury and damage that can be caused by material thrown by machine during operating, therefore clear area of stones, branches or other objects that might be thrown, causing injury or damage.

Never aim the snow outlet towards people, animals or buildings.

Movable parts of this equipment have been designed and tested for rough use, but the machine can be damaged upon impact with heavy, solid objects such as steel guard rails and concrete abutments, causing broken objects to be thrown out at very high speed. To reduce the possibility of property damage, serious injury, or even death, make sure never to hit such obstacles.

Protective equipment Do not operate the machine if not all safety guards and shields for moving parts are in place and in good condition.

Make sure that all safety and operating signs are in good condition. If not, replace them immediately.

Additional safety and operating stickers are available at no extra charge. Please specify model and serial number on the order.

Moving parts Keep arms, legs and other parts of the body and clothing away from the machine's moving parts. Wear tight clothes when operating the machine.
Let the machine work by itself, don't try to help the machine with hands and fingers.

PTO-shaft When changing tractor, always check the length of the PTO-shaft, a too long shaft can cause damage to both tractor and machine.

It is forbidden to use PTO-shafts that do not comply with the specifications of the manufacturer.

Make sure that PTO-shields are in good condition and fastened securely to the tractor. It is forbidden to use a PTO-shaft with damaged or missing shield.

Purchase a new shield if the old shield is damaged or missing.

Lifting and lowering machine.

Be careful when lifting or lowering the machine.

Stability The machine must not be mounted on a tractor with insufficient front shaft/back shaft weight, causing the tractor to be unstable and difficult to operate. In order to guarantee the steering and braking ability of the traction vehicle, a minimum of 20% of tractor and equipment weight must be on tractor front axle. Without this weight, the tractor could tip over, causing personal injury or death.

The weight may be attained with a front end loader, front wheel weights, and ballast in tires or front tractor weights, read the tractor's instructions manual for more information.

Driving the machine Be careful and reduce the speed when working on uneven surfaces close to ditches and fences, watch out for holes, roots, rocks or other hidden objects. When moving over uneven terrain, observe the type of terrain and develop a safe moving pattern.

Be extra careful when driving in slopes:

Operate the machine up and down steep slopes, not across slopes, to prevent the tractor from falling over.

Avoid sudden stops and starts; slow down before changing directions on a slope.

If you have to drive across steep slopes, reduce speed, watch out for uneven surfaces, avoid sharp turns and be aware of the change in centre of gravity when the mounted equipment is lifted.

If tractor overturns, hold tight to steering wheel.

Operating in darkness When working in the dark hours, make sure there is sufficient lighting in the working area.

Driver Do not operate the equipment when you are tired, sick or when using medication.

Do not allow passengers on the machine or on the tractor at any time. There is no safe place for passengers.

Only persons with a valid tractor driver's license are allowed to operate the machine.

Personal protective equipment Personal protection equipment including hard hat, safety glasses, safety shoes and gloves are recommended during assembly, installation, adjustment, maintaining and/or repairing the machine.

Safety cabin Operate the machine only with a tractor equipped with an approved Roll-Over-Protective-System (ROPS). Keep the doors on the tractor cabin closed during operating. All moving parts, including the engine, must stand still and the parking brake must be tightened before the driver leave the tractor cabin.

Daily maintenance Check, adjust and maintain the machine according to the manual.

Regular servicing Inspect the entire machine periodically. Look for loose fasteners, worn or broken parts, and leaks or loose fittings.

Safety during maintenance and repairing Apply hand brake and place the machine on a hard level surface when maintaining or adjusting it.

Always stop the tractor, set brake, shut off the tractor engine, remove the ignition key, and allow all moving parts on the machine to come to a complete stop before dismounting the tractor.

Clean the machine thoroughly before repairs or storage.

Be sure to thoroughly wash the machine without using excessive pressure, especially on the moving parts, bearings and electric components.

The paint can be damaged if general cleaning is performed with too high pressure.

After cleaning, carefully dry the machine, lubricate it and perform a short test drive.

Vibrations The machine must be stopped immediately if vibrations occur in the machine. Determine the cause of the vibrations. Change any damaged parts.

Emergency stop After hitting an obstacle shut down the machine. Shut the engine off, remove the ignition key, check and repair any damages before resuming the work.

Make sure you know how to stop the tractor and machine quickly in case of an emergency.

Hydraulic hoses. The machine's hydraulic hoses contain oil under high pressure. Never touch the hoses or other hydraulic components while the system is pressurised. In case of leakage, oil under high pressure can penetrate the skin and cause serious injuries. In case of an accident, contact a doctor.

Check the condition of the hydraulic hoses every day. Worn or leaking hoses must immediately be replaced with new hoses that comply with the technical requirements of the manufacturer.

When changing tractor, always check the length of the hydraulic hoses, too long or too short hoses can be damaged.

It is forbidden to use hydraulic hoses that do not comply with the specifications of the manufacturer.

Welding Protect bearings, electronic and hydraulic components before you start any welding work.

Before conducting any welding work, all electronic components must be disconnected and the ground connection of the weld must be placed close to the welding place.

Risk of fire If any component gets over heated, stop the machine and find the cause.

Spare parts Only use original spare parts

If you have any questions about the machine or its function, please contact your retailer or Trejon AB.

2.2 Safety symbols

The symbol to the right shows:



Warning!
Sticker 1: Read the operator's manual carefully before operation to make sure you are familiar with the machine.



Warning!
Sticker 2: Do not touch moving parts. Do not move about near the PTO when the machine is operating. Neglecting these instructions may cause serious injury or even death.



Warning!
Sticker 3: Matter such as stones and clumps of ice may fly away when the equipment is being used. Maintain the safety distance when the machine is running. The operator must pay attention to where the snow is blown, and should avoid working close to people, animals and buildings.





Warning!
 Sticker 4: Keep arms, legs away from the area around the feeding wings when the machine is operating. If the machine stops and does not move forward activate the traktor brake, stop the motor and put down the snowblower on the ground and disconnect the PTO.



Warning!
 Sticker 5: Crushing hazard. When coupling, never stand between the tractor and the machine as long as the tractor is moving. The tractor must be immobilized with the parking brake whenever the operator leaves the cabin.



Warning!
 Sticker 6: Crushing hazard! When the ejector tube is lowered the engine of the tractor and the PTO must be switched off. Never use your arms or your legs to clear the ejector tube.



Sticker 7: The CE symbol mounted by the manufacturer confirms that the complete equipment meets all requirements concerning machinery directives and other corresponding EG directives. The serial number and model is stamped on the identifying plate.

		TREJON AB Företagsvägen 9 SE- 911 35 VÄNNÄSBY SWEDEN www.trejon.se	
Model	<input type="text"/>	Model Year	<input type="text" value="20"/>
Serial No.	<input type="text"/>	Prod. Year	<input type="text" value="20"/>
Weight	<input type="text"/> kg	Total Weight	<input type="text"/> kg

3 Operating the machine

3.1 Before you start the machine, connecting the machine to the tractor



Warning!

Crushing hazard. When coupling, never stand between the tractor and the equipment as long as the tractor is moving. The tractor must be immobilized with the parking brake whenever the operator leaves the cabin.

Make sure no one is close to the machine during test drive.

The torque settings for the screws and bolts are listed in table 1 in section 4,1.

- Mount and secure the ejector tubes with the screws. Check that all protective devices are undamaged and correctly attached to the equipment.
- Mount the control lever for the adjustment of the flaps. Do not adjust the mechanism or the wires. They have been adjusted by the factory.
- Lubricate the machine, see maintenance schedule, section 4.2.
- Connect the lifting jabs on the tractor to the lower dowels on the snowblower and secure them with pins. Connect the top-link to the upper attachment, adjust the length to make the snowblower come in close contact with the ground when it is lowered down.
- Lock lifting arms sideways with the stabilizer rods.
- Adjust the length of the PTO shaft. See the instructions delivered with the shaft. Pull the shaft apart, and fit its parts to the blower and to the tractor respectively. Check that the shaft does not bottom out in any position, (min. play 30mm) and that the sliding part is sufficiently seated in the cuff part (min. 300 mm). If not, shorten the shaft. See the instructions delivered with the shaft. Mount the axis. The end with the shear bolt connection must always be connected to the tractor.
- Use the chains to fasten the PTO-shaft covers to keep them from rotating.
- Adjust height of scraper steel with support pads, and machine tilt with top link.
- Perform a trial run of the entire machine.
- Check that no objects have wrapped themselves around moving parts.

3.2 Adjustments

The height of the equipment is adjusted with two support feet located at the front. The angle of the equipment is adjusted with the top-link. This determines how the equipment follows the variations in the surface. If the equipment is tipped forward, it is easier for it to cut through packed snow and ice. The angle of the machine must be adjusted as the wearing edge is worn down. Replace the wearing edges when they have been worn out and before the chassis of the blower reaches the ground.

With the ejecting tubes on the machine you can decide on which side of the machine the snow will be placed.

3.3 Ejecting tubes 225/2



Warning!

At any time when performing repairs and maintenance, the engine must be switched off and the PTO shaft disconnected. Withdraw the ignition key from the switch.

The machine has two ejecting tubes. With the control lever you can decide to use both tubes at the same time or each tube separately. The function can easily be changed with the lever on the blower chassis pointing in the direction of the tractor. Opening both flaps increases the capacity of the blower.

3.4 Operating the machine



Warning!

Operator must have a good view over the working area and the area where the ejected snow lands.

Heavy items in the snow, such as stones etc., can be thrown much further than the snow itself.

The machine must not be cleaned while running, the machine must be switched off and the tractor motor turned off. Withdraw the ignition key from the switch.

Make sure no one is close to the machine.

We advise you not to use the snowblower as a plough. Always let the machine work its way through the snow when it is operating. When clearing great masses of snow you should work yourself through it in two runs.

When operating in wet and heavy snow, more power is needed, and the machine needs to be used with high revs (up to 650 rpm) before you start driving it through the snow. If you should come to a halt, stop the tractor, lift up the equipment, back up a bit, let the equipment down on the ground and try again. Should there be an obstruction in the ejector tubes, the tractor and the PTO must be stopped before the machine is cleaned. Inform anybody in the vicinity that work is going on with the machine. Use a wooden stick or something similar to facilitate the cleaning.

When using the snowblower for the first time in the cold season, you should set it to lean back a little. This will ensure that the wearing edge does not pick up a lot of stones and debris that can be ejected dangerously. After a while as the road has become hard with packed snow, you can set the equipment to a more aggressive angle.

3.5 Shear bolt on PTO-shaft



Note!

The shear bolt does not guarantee that the snowblower will not be damaged at an impact with heavy, solid objects.

The snowblower has a shear bolt on its PTO-shaft. If the shear bolt breaks the PTO-shaft must immediately be stopped and the cause checked. Remove any solid objects and check if there are any damages. Mount an new screw on the shear bolt coupling M10x60 **8,8**.

3.6 After a days work

After operation the blower must be cleared from snow in order to prevent the snow from freezing in the rotor housing and the ejector tubes. Use a stick and make sure that the movable parts of the machine are not moving, see safety regulations.

4 Service and maintenance



Warning!

When performing any type of repairs and maintenance, the engine must be switched off and the PTO shaft disconnected. Withdraw the ignition key from the switch.

Never rely entirely on the tractor's lifting equipment. Secure the machine properly to make sure it does not fall down. Always use protective equipment such as goggles and gloves when carrying out maintenance.

Do not use your fingers when examining small openings. This is to avoid accidents.

To avoid injury to other persons, make sure that nobody is in the proximity.

4.1 General

Only use high quality lubricants. All kind of work that has to be done under an elevated machine may only be performed if the machine has been carefully secured. Only use suitable tools. Keep the machine clean under the chassis to obtain good function and prevent corrosion. The machine must be lubricated after cleaning with water.

Use the table below for the correct torque settings for the screws and bolts of the equipment.

Table 1 - Torque settings

Diameter	Class 8.8		Class 10.9	
	Nm	lb.ft.	Nm	lb.ft.
M8	25	18	35	26
M10	50	37	70	52
M12	90	66	125	92
M14	140	103	200	148
M16	215	155	305	225
M18	295	217	420	309
M20	420	302	590	438

When a locking nut is used, increase torque by 5%.

4.2 Maintenance schedule

Position	Interval	Type	Quantity	Note
PTO-shaft "Universal joint"	8 h	Grease	2 piece	NLG12 EP
PTO-shaft "Profile tube"	8 h	Grease	1 piece	NLG12 EP, separate the two halves of the shaft and grease the tubes.
PTO-shaft "Shear bolt connection"	8 h	Grease	1 piece	NLG12 EP
PTO-shaft "Plastic covers"	8 h	Grease/oil	2 pieces	NLG12 EP
All screws and bolts	8 h	Check	The whole equipment	Check that all screws and bolts are properly tightened and not loose.
Wearing edge	Daily	Check	1 piece	Check the wearing edge for wear, replace as needed.
Support bearing	40 h	Grease	2 piece	NLG12 EP
Other movable joints	40 h	Thin oil	-	Penetrating oil, e.g. 5-56 or WD-40

When lubricating, use low temperature grease. Do not use so called "graphite grease" for ball bearings. Compressed air grease gun must not be used for lubricating sealing bearings since the sealing can loosen or be damaged. Clean lubricant nipples before adapting the grease gun.

These intervals are to be used for normal usage, when operating continuously, lubricate more often. Always lubricate after cleaning with water.

4.3 Before season begins

All the above points must be performed. Servicing the machine well increases its service life.

4.4 After end of season

After the season, the machine must be thoroughly cleaned, and then lubricated and serviced. When the machine is dry, we recommend that you cover the parts where the paint has worn off with a thin coating of oil.

5 Troubleshooting



Warning!

Before any maintenance, service, repairs or adjustments are carried out, the machine must be lowered to the ground and the tractor engine must be shut off. The key must be removed from the starter switch.

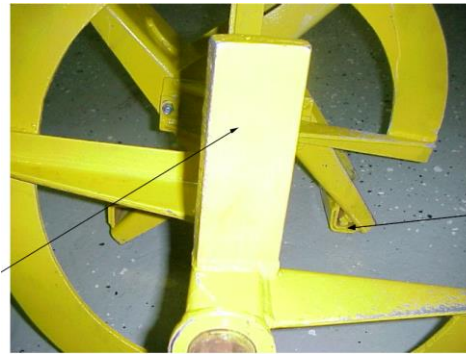
Problem	Probable cause	Action
Rotor and feeder screw do not turn.	Shear bolt on PTO-shaft is broken.	Change bolt M10x60 8,8 . NOTE! Do not use a bolt that is threaded up the neck.
The shear bolt on the PTO shaft often break.	Rpm's are too low. Load is too high. Vibrations from the PTO shaft. The power train is subject to chock loads.	Always maintain 540 rpm on the PTO. Reduce the work load. Work the snow twice. The angle of the universal joints is too large. Check the shaft. Avoid chock loads.
There are often stoppages.	Wet snow. Frozen snow in the frame. Speed is too high. The gap between the wear blade and the surface is too large.	Increase rpm's. Clean. Decrease the speed. Decrease the gap.
There is snow left on the surface.	Supporting pads are set too high. The equipment is leaning backwards. The wearing edge is worn.	Adjust the height. Adjust the angle. Turn it over or replace it.

Shear bolt on PTO shaft M10x60 **8,8**



If the feeding auger or ejecting rotor is replaced. Make sure the balance weight is opposite the two double angles. If this does not happen, the machine will be in imbalance.

Balance weight



Double angles

6 Spare Parts

Your choice is “original” or “copies”!
Price is often the deciding factor. A “cheap” choice may well turn out to be an expensive one in the end.

- Some reasons to choose TREJON spare parts:
- Quality and fitting
- Reliability
- Longer service life and therefore better economics
- Guaranteed availability through the TREJON sales partners

The TREJON original spare parts are specifically made for this machine. The fitting and/or use of non-original parts and accessories may change the technical qualities of your equipment in a negative way. The manufacturer does not give any warranty for damages caused by using non-original parts or accessories.

The guarantee does not cover arbitrary changes made on the equipment.



Contact the authorised dealer where you purchased the machine when you want to order repair parts or need other assistance.
When you are ordering spare parts, make sure you know the model, type and serial number of the machine. See the plate on the chassis.



EC-Certificate of Conformity

Conforming to EEC Directive 2006/42/EG

We **TREJON FÖRSÄLJNING AB**
 (Name of supplier).....

SE – 911 35 Vännäsby, Företagsvägen 9

 (Full address of company – where this concerns authorized agents within the Common Market, also state the company name and manufacturer)

declare in sole responsibility, that the product
Snowblower TREJON OPTIMAL 225/2

 (make, model)

to which this certificate applies, conforms to the basic safety and health requirements of EEC Directive 2006/42/EG,
 (if applicable)
 and to the other relevant EEC Directives.

— — —

 (Title and/or number and date of issue of the other EEC Directives)

(If applicable)

To effect correct application of the safety and health requirements stated in the EEC Directive, the following standards and/or technical specifications were consulted:

EN ISO 12100-1 : 2010 EN ISO 12100-2 : 2010

 (Title and/or number and date of issue of standards and/or specifications)



Vännäsby, 01.08.2018

 (Place and date of issue)

Henrik Johansson
Managing Director

 (Name and function of authorized person)



TREJON AB
Företagsvägen 9
SE – 911 35 Vännäsby

Guarantee- /assignment certificate

- Guarantee terms** - Valid between retailer (Trejon AB dealer) and machine purchaser.
- General about guarantee** - In order to obtain valid guarantee terms set forth below, and the specific guarantee terms set by each provider. These are attached to the user manual for each machine, as appropriate.
- Validity of guarantee** - The guarantee is 12 months from date of purchase.
In some cases, the guarantee can be limited by running time.
- The guarantee covers** - Damaged parts, which have broken down because of defective production operations of materials in course of normal use of the machine.
- Only the labor cost for replacement of defective warranted part.
- The guarantee does not cover** - Transport costs applicable to the machine or the parts.
- Travel costs.
- Any resulting costs incurred as a result of damage to the machine.
- If the machine has been modified by the owner.
- Damage due to normal wear and tear of the machine – Not related to manufacturing defects, poor service, user inexperience or use of spare parts that are not original.
- Excessive or inappropriate use of the machine.
- The guarantee is not applicable to parts which are subject to wear, for example hoses, sealing, oil, belts, batteries, chains, knives etc.
- The guarantee period for replaced parts during the guarantee period expires with the machine's guarantee.
- Normal adjustments, maintenance or supervision
- Guarantee procedures** - Contact place of purchase as soon as any damage or malfunction is detected. Do not use the machine if the damage can be worse.
- Guarantee repairs must be performed by Trejon AB approved workshop.

ATTENTION!

The guarantee shall enter into force provided that the machine **GUARANTEE/ ASSIGNMENT CERTIFICATE** has been fully completed and signed by both parties (archived by the seller), and recorded on the Trejon web portal no later than 14 days from date of sale (the seller is responsible for this happening).

Assignment certificate:

Machine Buyer shall confirm with his signature that he had received manual containing operating instructions, and received information about the operating, security and maintenance requirements described in this and made the final inspection of the machine.

PLEASE FILL IN!



Product: _____ Serialno. _____

Salesman: _____ Company: _____

Signature of salesman: _____ Date of purchase: _____

Name of buyer: _____ Telephone: _____

E-mail: _____

Address: _____ Zipcode: _____

City: _____ Country: _____

Date: _____ Signature of buyer: _____

TREJON AB reserves the right to change or to improve shown models using technical or commercial reasons, without demands to carry out the same improvements on equipment already delivered. Pictures in the manual do not necessarily show the equipment as delivered.

Technical data, weights and measures are without obligation. With reservation for mistakes and errors.

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